

538

DART AEROSPACE LTD	Work Order:	24001
Description: Contoured Male Eye	Part Number:	B67-43001-215
Dwg: B67-43001 Rev. B page 17	Qty:	20 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	SP	05/08/00	20
2	MC	Turn as per Folio RA & Dwg B67-43001 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Folio Rev: _____ Dwg Rev: _____ Identify for B67-43001-215 Batch: _____			
3	QC2	Inspect parts as they come off the machine Identify as B67-43001-215			
4	MV	Mill as per Dwg B67-43001			
5	QC2	Inspect parts as they come off the machine			
6	QC8	Second check			
7	MV	Deburr			
8	ST	Identify and Stock			
9	AC	Cost / part: 00			
10	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	<i>[Signature]</i>

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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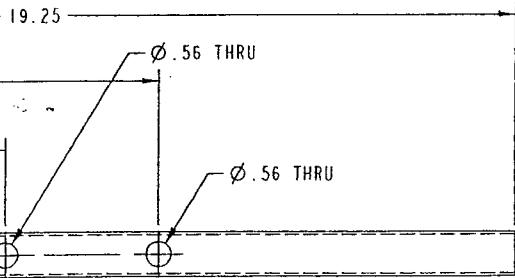
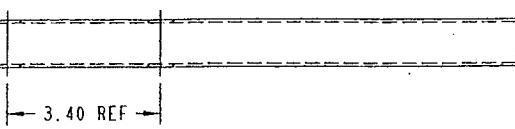
Job Costing Report

Dart Aerospace Ltd.
HawkesburyAug 09, 2005
11:26 am

Work Order No : 0024001
 Project Name : pB67-43001-215
 Project For : WK538
 Work Order Type : Main
 Main WO Number :
 House Part Number : pB67-43001-215
 Description : Contoured Male Eye
 Manufactured : No
 Amount Req'd : 70
 Amount Done : 0
 Start Date : 08-09-05
 Est Finish Date :
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

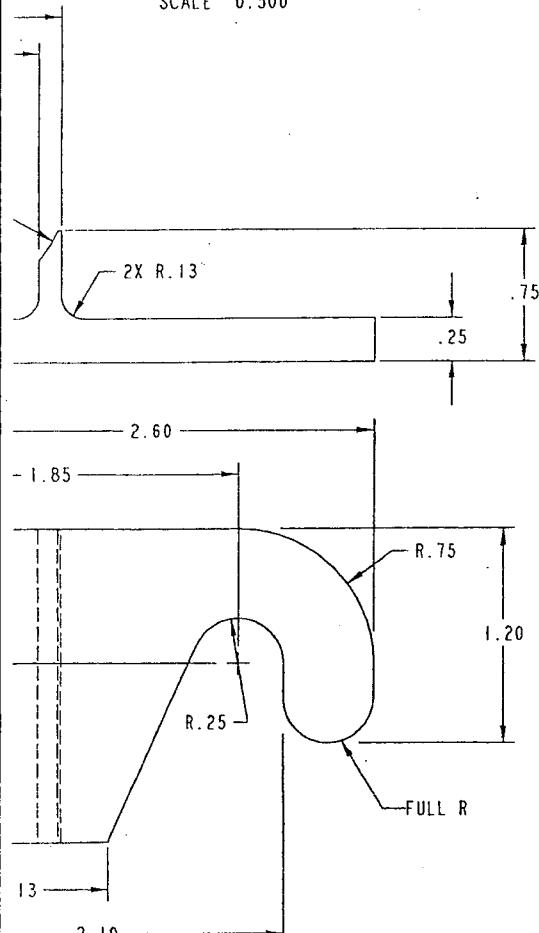
	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00



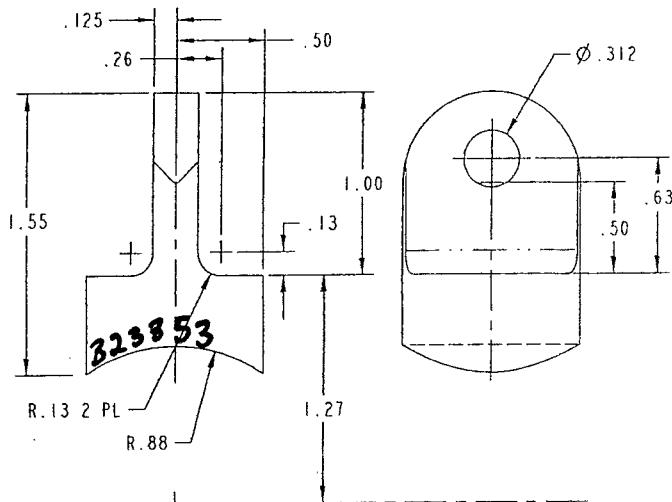
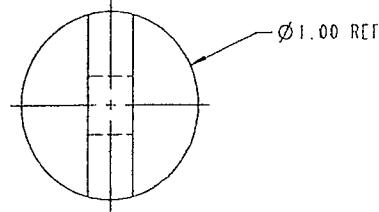
-203 SQUARE TUBE  

MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500



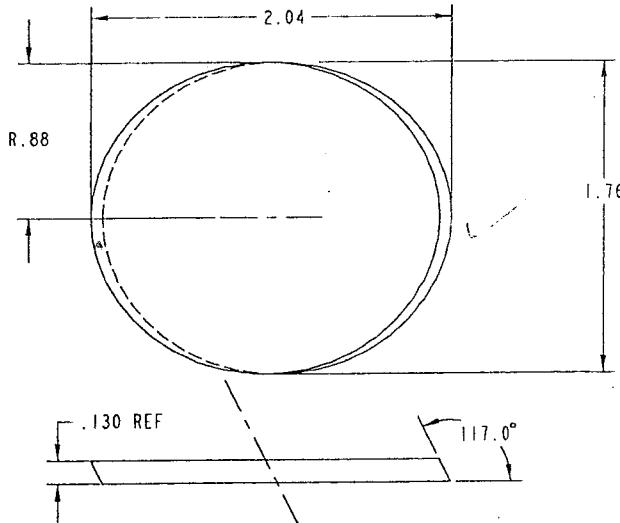
213 FLANGED HOOK 

MATL: 6061-T6 QQ-A-200/8
SCALE 2.000



-215 CONTOURED MALE EYE 

J41 ① MATL: 1.00 RND, 6061-T6
QQ-A-200/8
SCALE 2.000



-199 OUTER TUBE END CAP 

② MATL: .125 THK, 6061-T6
QQ-A-250/11
SCALE 2.000

PRINTING ONLY
PRINTING ONLY

SIZE	CODE IDENT NO.	DWG NO.	REV
D	DOSUV8	B67-43001	B
SCALE:	WT:	SHEET	17 OF 45

ORIGINAL